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Green Synthesis and Characterization of Cu_{0.5}Zn_{0.5}FeAlO₄ Magnetic **Nanoparticles with Enhanced Photocatalytic Activity**

Husam Abdulhussein Radhi Alzuabidi, Ali Naghipour, Saeid Taghavi Fardood**

Department of Chemistry, Faculty of Science, Ilam University, Ilam 69315516, Iran

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**Corresponding authors, Ali Naghipour:* (a.naghipour@ilam.ac.ir); Saeid Taghavi Fardood:(s.taghavi@ilam.ac.ir)

ABSTRACT

Water pollution poses a significant global challenge, with toxic and carcinogenic dyes in wastewater threatening human health. Developing efficient and reusable photocatalysts is essential for advanced and sustainable water treatment solutions. In this project, Magnetic Cu_{0.5}Zn_{0.5}FeAlO₄ nanoparticles were prepared through an eco-friendly method utilizing tragacanth gel as a stabilizing agent. The resulting nanoparticles were characterized using XRD, BET, FESEM, UV–Vis-DRS, TEM, EDX, Mapping and VSM techniques. The XRD pattern confirms the presence of the cubic spinel crystal structure in the Cu_{0.5}Zn_{0.5}FeAlO₄ MNPs, with an average crystallite size of 12 nm. The TEM image showed an average particle size of 25–30 nm. The EDX and mapping analysis reveal all elemental compositions in Cu_{0.5}Zn_{0.5}FeAlO₄ MNPs, indicating a pure phase. The band gap was determined from UV–vis DRS spectra by using the tauc equation and it was found to be of about 1.95 ev. The VSM analysis demonstrated superparamagnetic properties with a saturation magnetization value of approximately 3.74 emu/g. The Cu_{0.5}Zn_{0.5}FeAlO₄ MNPs exhibited efficient photodegradation of reactive blue 222 dye when under visible light. The sample was easily recovered and reused due to the magnetic properties of the nanoparticles. This showed excellent catalytic efficiency, maintaining strong performance for up to four cycles with very little loss in activity.

Keywords: Green synthesis, Magnetic naoparticles, Reactive blue 222 degradation, Photocatalysis.

1. Introduction

Environmental pollution is increasing, and the world is becoming more attuned to the conservation of natural resources [1, 2]. The effluent from the textile industry is a complicated amalgamation of chemicals that fluctuates in both quality and quantity. It generates organic and inorganic waste that might alter chemical and biological parameters, while dye effluent may lead to observable environmental impacts [3-5]. Dyes and colored effluents can produce toxic, carcinogenic substances that contaminate water, constituting a significant offense. Ion exchange, chemical precipitation, and filtration are costly techniques

for dye removal from water, potentially converting dyes into secondary contaminants necessitating additional treatment [6-12]. Adsorption is a lowcost, efficient technique for dye removal, offering advantages such as simplicity, adaptability, and ease of operation, though it may also produce secondary pollutants [13, 14]. The semiconductor photocatalysts degrade organic compounds, chemicals, and dyes under light [15-17]. This method was acceptable and effective for degrading several harmful elements, such as organic and aquatic pollutants, giving it substantial advantages over the old method [18-20].

In ferrite components, the substitution of

magnetic and non-magnetic ions at various sublattices has led to interesting magnetic configurations and electrical characteristics [21]. Ferrites exhibit notable characteristics due to magnetic instability and frustration. Exchange contact competition results in unmet bonds, leading to magnetic dilution and diverse structures [22-26]. The magnetic and electrical characteristics of the spinel lattice are influenced by nonmagnetic ions. Isomorphous interactions in iron oxides diminish magnetic interactions, magnetic ordering temperatures, and magnetic-field super transfer. Al3+ ions in aluminum-substituted ferrites preferentially occupy the octahedral B-site [27- 31]. Various techniques have been described for the production of magnetic nanoparticles, including sol-gel, hydrothermal, co-precipitation, and sonochemical processes [32- 34]. Numerous approaches demonstrate drawbacks, such as high expenses, substantial energy usage, pollution from chemical precursors, and the production of toxic byproducts. The eco-friendly production of magnetic nanoparticles using plant extracts offers a viable alternative to chemical approaches, with polyphenols acting as natural reducing agents [35- $\overline{37}$].

In the current work, $Cu_{0.5}Zn_{0.5}FeAlO_4$ was synthesized using a simple green technique. The morphology, structure, and optical properties were examined and described. The photocatalytic performance of the magnetic nanoparticles in degrading reactive blue 222 dye (Fig. 1) was investigated and reported.

2. Experimental

2.1. Chemicals

Tragacanth gel (TG) was purchased from a nearby health food store. The all metal salts were obtained from Merck.

2.2. Green synthesis of $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$ MNPs

 $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs were synthesized in a

one-step green process following the previously described method [39]. The TG was first dissolved in distilled water to form a clear gel. Stoichiometric amounts of $Cu(NO₃)₂·3H₂O$, $Zn(NO₃)₂·6H₂O$, $Al(NO₃)₃·9H₂O$, and $Fe(NO₃)₃·9H₂O$ were then added to the gel, and the mixture was maintained at 75°C with continuous stirring for 10 h. The product was subsequently annealed at 600°C for 4 hours to obtain $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$ MNPs.

2.3. Photocatalytic activity evaluation The photocatalytic performance of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs was evaluated by the photodegradation of reactive blue 222 dye under visible light. All procedures were performed in a photoreactor, with visible light supplied by a fluorescent lamp (λ > 400 nm, 80 W, Delta, Iran). To identify optimal degradation conditions, several concentrations of RB 222, MNPs amounts, and contact durations were evaluated. At specified intervals, a sample was taken, and the MNPs were separated using a magnetic field. Absorbance changes at $\lambda_{\text{max}} = 612 \text{ nm}$ were measured using the UV–Vis technique to monitor RB 222 degradation. The degradation rates of RB 222 were later determined utilizing the following formula:

% ⁼ 0 [−] 0 × 100

3. Results and discussion 3.1. Characterization

XRD analysis was performed to characterize the synthesized MNPs, and the results are shown in Fig. 2. The diffraction peaks observed correspond to the cubic spinel phase of $Cu_{0.5}Zn_{0.5}FeAlO_4$ as identified by JCPDS Card No. 82-1040. The sharp and narrow diffraction peaks indicate the high crystallinity of the nanoparticles. The crystallite size of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs was estimated using the Scherrer equation [40], and the calculated value was 12 nm.

Fig. 1- Structure of RB222 [38].

The morphology of $Cu_{0.5}Zn_{0.5}FeAlO₄ MNPs$ was studied using FESEM, as shown in Fig. 3a. It was determined that the synthesized nanoparticles exhibit spherical and irregular morphological characteristics. TEM analysis (Fig. 3b) was carried out to provide further evidence on the structural information of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs. The TEM image of the nanoparticles shows average particle sizes of 25-30 nm.

In addition, EDX analysis (Fig. 4) provided conclusive evidence of the presence of iron (Fe), aluminum (Al), copper (Cu), zinc (Zn), and oxygen

(O) as the primary components of the sample. The Mapping analysis (Fig. 4) also confirmed the material's structural integrity and elemental

distribution.
Figure 5 illustrates the magnetization measurements of $Cu_{0.5}Zn_{0.5}FeAlO_4$ magnetic nanoparticles. The VSM curve shows that both the remanence (Mr) and coercivity (Hc) are zero, indicating superparamagnetic behavior. The saturation magnetization (Ms) is 3.74 emu/g, signifying the magnetic properties of the nanoparticles.

Fig. 2- XRD pattern of $\textsf{Cu}_{0.5}\textsf{Zn}_{0.5}\textsf{FeAlO}_4$ MNPs.

Fig. 3- a) FESEM image and b) TEM image of $\textsf{Cu}_{\textup{0.5}}\textsf{Zn}_{\textup{0.5}}\textsf{FeAlO}_4 \textsf{MNPs}.$

Fig. 4- EDX pattern and elemental mapping of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs.

The N_2 adsorption-desorption isotherms and BJH pore size distribution diagram of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs are shown in Figure 6. Fig. 6a shows the usual IUPAC classifications of type IV isotherms, which indicate a uniform pore size distribution in mesoporous materials. Surface analysis by BET showed a value of $46.348 \text{ m}^2 \text{g}^{-1}$. In Figure 6b, the BJH equation indicates that the nanoparticles have pores with a size of 6.06 nm [41].

The UV-Vis-DRS and Tauc plot of the synthesized $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$ MNPs is shown in Figure 7. The band gap of the material is clearly seen to be around 1.95 eV from the graph. This result suggests the nanoparticles have suitable bandgap for visible-light photocatalysis and are potential photocatalytic candidates. Fig. 5- VSM curve of Cu_{ns} EPAIO₄ NPs.

Fig. 6- a) The N₂ absorption/desorption isotherm b) BJH diagram of Cu_{0.5}Zn_{0.5}FeAlO₄ NPs.

Fig. 7- a) UV-Vis-DRS and b) Tauc plot of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs.

3.2. Photocatalytic Activity of $Cu_{0.5}Zn_{0.5}FeAlO_4$ **MNPs**

Figure 8a indicates that raising the quantity of $Cu_{0.5}Zn_{0.5}FeAIO_A MNPs from 0.02 to 0.04 gehanced$ degradation efficiency due to an increase in active sites and hydroxyl radical generation. Nevertheless, escalating the dosage to 0.05 g resulted in a very slight and nearly constant decrease in efficiency, possibly attributable to particle aggregation, which diminished the surface area and active sites, thereby attenuating the absorption of light [42]. Consequently, 0.04 g was identified as the optimal dosage.

Figure 8b illustrates the influence of the initial RB222 concentration on degradation efficiency, evaluated at different dye concentrations (10 to 40 mg/L), utilizing 0.04 g of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs and a reaction duration of 45 min. The degradation efficiency decreased as the RB222 dye concentration increased, achieving 79% dye degradation at 40 mg/L. Increased dye concentrations may prevent heat and energy transfer from cavitation, thereby

restricting hydroxyl radical generation and diminishing degradation efficiency [43].

The process was investigated under three different conditions to evaluate the photocatalytic activity of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs (Fig 9a). No degradation was observed under photolysis conditions (without MNPs). The catalyst adsorbed 53% of the dye in 45 min when evaluated without visible light. However, in the presence of visible light, the photocatalytic performance was 95% dye degradation, which indicates that magnetic nanoparticles significantly enhance degradation under visible light. Experiments were conducted using fixed concentrations of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs and RB 222 under photocatalytic conditions to optimize the degradation time. After 45 min of visible-light irradiation, the absorbance of the RB 222 dye significantly decreased, achieving 95% degradation (Fig 9b). Additionally, TOC analysis revealed 63% reduction, highlighting the high efficiency of the photocatalytic process.

Fig. 8- The effect of a) $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$ amount b) RB 222 concentration.

Fig. 9- a) Effect of visible light irradiation b) UV-Vis spectrum of RB 222 Dye during degradation.

 A cyclic photocatalysis assessment was conducted over four iterations to determine the stability and reusability of the produced $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs (Fig. 10). Following each cycles, the nanoparticles were separated using magnet and washed with water prior to their reutilization in the subsequent run. The findings indicated that the nanoparticles effectively destroy RB222 dye.

The photocatalyst produces h^+ , O_2 •, and •OH, which are responsible for dye degradation [44, 45].

In an effort to learn more about the photocatalytic process and active species, active-species trapping experiments were performed. The addition of ethanol (\bullet OH scavenger) and EDTA (h⁺ scavenger) reduced the degradation of RB222 to 52% and 61%, respectively (Fig. 11). The addition of benzoquinone (BQ) as an O_{2} • scavenger had a minor effect on the degradation. The results indicate that •OH is the main active species, while h⁺ acts as a cofactor and plays a secondary role in dye degradation.

Fig. 10- Reusability of $Cu_{0.5}Zn_{0.5}FeAlO_4$ MNPs.

Fig. 11- The Effect of Scavengers on RB222 Degradation.

Compared to other photocatalysts, $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$ nanoparticles degraded more efficiently and took less time to react (Table 1). Such nanoparticles also have some unique benefits such as superparamagnetic recovery and reuse, which make them ideally suited for applications. Moreover, they cannot be produced using toxic chemicals or solvents. Their sustainability is improved by this green, simple synthesis, which stands out from other catalysts that would otherwise require toxic reagents. Ultimately, $Cu_{0.5}Zn_{0.5}FeAlO_4$ nanoparticles deliver high photocatalytic activity, magnetic separability, and nontoxic synthesis, making them attractive candidates for environmentally sound applications.

4. Conclusions

In conclusion, the eco-friendly synthesized magnetic $\text{Cu}_{0.5}\text{Zn}_{0.5}\text{FeAlO}_4$
demonstrated excellent nanoparticles photocatalytic performance, achieving 95% degradation of reactive blue 222 dye under visible light irradiation within 45 minutes. The photocatalytic degradation was primarily driven by hydroxyl radicals (•OH) and holes $(h⁺)$, which played key roles in breaking down the dye. TOC analysis demonstrated a 63% reduction in total organic carbon, further confirming the effectiveness of the photocatalytic process. Additionally, the nanoparticles exhibited strong stability, maintaining high performance with minimal loss in activity over four cycles due to their magnetic properties, which allowed for easy recovery and reuse. This makes $Cu_{0.5}Zn_{0.5}FeAlO_4$ nanoparticles a promising candidate for sustainable environmental applications.

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Catalysts	Methods	Light	Time (min)	Degradation rate (%)	Refs.
ZnO	Commercial	UV	120	80	$[46]$
$Fe2O3/Mn2O3/FeMn2O4$	Chemical	Solar	110	82	$[47]$
Magnetic sodium alginate beads/ (H_2O_2)	Chemical	-	180	95	$[48]$
MnO _x @PVDF/MWCNTs	Hydrothermal	Visible	30	68.7	[49]
Al_2O_3/ZrO_2	Green	Visible	60	91	$[50]$
$Cu0$ = $Zn0$ = $Fe2O4$	Green	Visible	45	90	$[51]$
$Cu0.5Zn0.5FeAlO4$	Green	Visible	45	95	This work

Table 1- Comparison of RB 222 degradation with other catalysts.

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